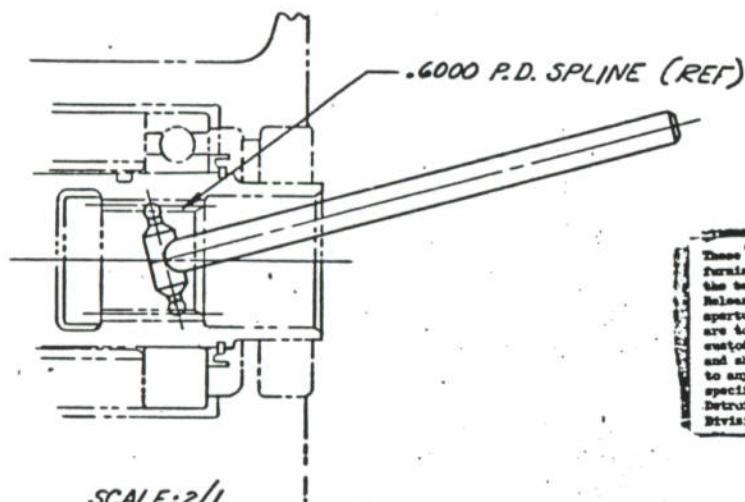
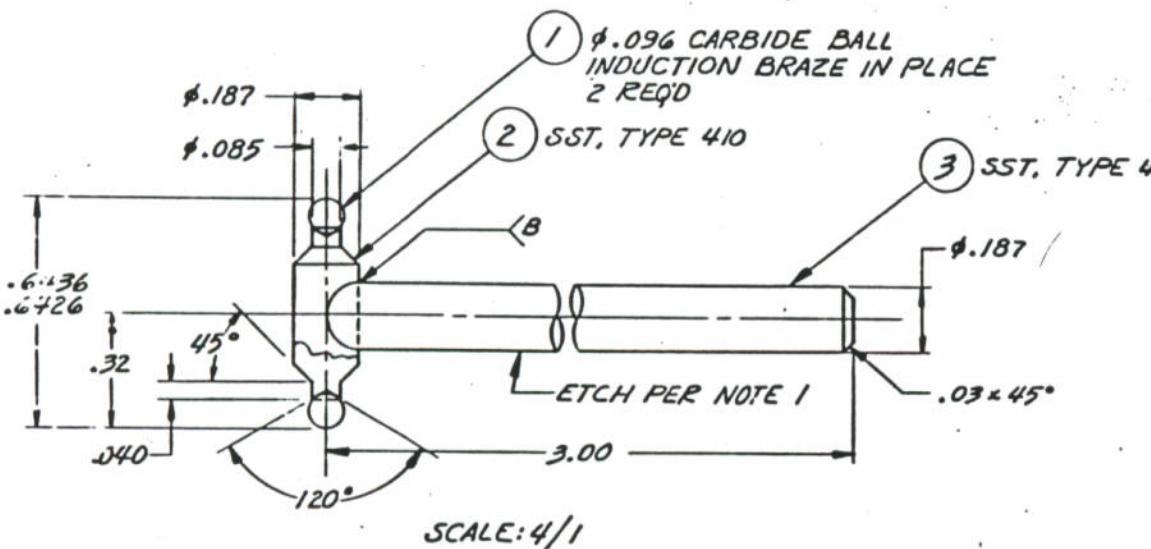


REF-6872245



GEOMETRIC CHARACTERISTIC SYMBOLS	
□ PLATNESS	⊥ PERPENDICULARITY
— STRAIGHTNESS	// PARALLELISM
○ ROUNDNESS	≤ CIRCULARITY
△ CYLINDRICITY	✗ BURROUT
○ PROFILE OF A LINE	◆ TRUE POSITION
○ PROFILE OF A SURFACE	○ CONCENTRICITY
—	— SYMMETRY

UNLESS OTHERWISE SPECIFIED  
TOL. ON ANGLES  $\pm 1^\circ$   
TOL. ON 3 PLACE DECIMALS  $\pm .000$   
TOL. ON 2 PLACE DECIMALS  $\pm .02$

MATL.  
SEE ITEM

HEAT TREAT. AND HARDNESS

SURFACE TREAT. INSPECTION

ALL TRUE POSITION TOLERANCES AND RELATED DATUMS INCH.  
ALL THE FLIM AND F. SITION. COL. INCH. AND BURR. 1. DATUMS INCH.  
SEPARATE TRUE POSITION CALLOUTS MAY BE GAGED  
SEPARATELY REGARDLESS OF DATUM REFERENCE.  
BURROUTS ARE CIRCULAR.

X		REVISIONS	
NUMBER ITEMED	ltr	DESCRIPTION	DATE APPROVED

FILE COPY

23002204

## NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:  
a) THE NAME "ALLISON" FOLLOWED BY THE  
TOOL NUMBER AND LAST CHANGE LETTER.  
b) VENDOR NAME OR TRADEMARK.

BREAK SHARP EDGES .020 UOS

LOCAL Specs. (REF)	

DRAWING PRACTICE		SPEC. SUMMARY	
SURFACE TEXTURE		GENERAL SPECIFICATIONS	
SCREW THREADS			
APPROVALS	DATE	Detroit Diesel Allison Division of General Motors Corporation Indianapolis Operations	
DRAWN REAILLER	79-5-4		
CHECKED HYDEN	79-5-5		
CHF. DR. T. H. L.	79-5-29		
MET.			
ENGR. 1 GRISWOLD	79-5-8		
ENGR. 2			
ENGR. 3			
THAL E. J. REAGAN	79-5-8		
WELD OR BRAZE			
SIZE FSCM No.	DWG. No.		
C 73342	23002204		
SCALE AS NOTED	SHEET		